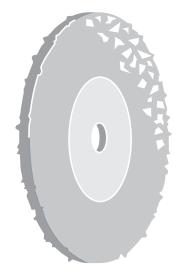


# Tungsten carbide granulate-tipped tools

164 Technical Information

- 165 HGW-discs
- 165 HGW-core drills



**Product line marking** The product lines are illustrated by star symbols at the top of the table; please refer to page **14** and **15**.

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### **Technical Information**

HGW is supplied in a wide range of grit sizes – very coarse to extra fine – and in both a dense and open structure. Please select the individual grit sizes from the table below.



### **Application examples**

Coarse grit is used to grind soft materials; the harder the material, the finer the grit. A special manufacturing process is used to bond the grit to the core. Special coatings are available, but are dependent upon a wide variety of technical parameters. Please send your enquiry.

## Safety regulations

We strongly recommend that use is made of machines with variable speeds in order to optimize cutting speeds; this will lie between 10-50 m/sec., depending on the material to be ground.





# Tungsten Carbide Granulate-tipped disc, HGWT ★★★ Image: Carbide Granulate-tipped disc, HGWT Image: Carbide Granulate-t

Product number	Description	Grit	Туре	Diameter mm	Bore mm		recommended for Information on page 438	Ť
A18031151E	HGWT 115 S	0,3–0,5 E	dished	115	22,2	10.500	8 9	1
A18031152E	HGWT 115 S	0,8–1,2 E	dished	115	22,2	10.500	8 9	1
A18031153E	HGWT 115 S	1,2–1,8 E	dished	115	22,2	10.500	8 9	1
A18031255E	HGWT 125 S	2,5–3,0 E	straight	125	22,2	9.600	8 9	1

Core Drill-Set

★★☆



Product number	Description	Grit	Discription	recommended for Information on page 438	Ť		
A18300012E	HGWB-Set	0,8–1,2 E	4 core drills Ø 33, 53, 63, 73 mm, including base plate, carbide center point and hexagonal shank (SW9)	8 9	■ 1		



